

## 4010 PERMANENT COATING

KATS 4010 is a water-based coating that both prevents rust and enhances appearance. The coating is black and semi-transparent, with an attractive high gloss finish. It is suitable for use on both ferrous and non-ferrous metals.

KATS 4010 covers approximately 640 sq ft per gallon (15.7 sq meters per liter).

Ambient temperature should be 45°F to 90°F (7°C to 32°C) and surface temperature should not be below 45°F (7°C) or above 200°F (93°C). Apply coating at a 2.5 mil wet film thickness. Dries to a 0.5 mil dry film.

Application equipment can be automatic or manual.

### BENEFITS:

- Passes 50+ hour salt spray test
- Covers light rust
- Protects up to 12 months
- Quick drying
- No fire hazard
- Free of hazardous air pollutants (HAPs)
- Contains only 0.7 lbs/gal (84 grams per liter) VOC's
- Environmentally safe

### APPLICATIONS:

KATS 4010 is used primarily on oil country tubular goods (OCTG) and other types of metal tubing. It is also suitable for use on a wide variety of bare metal stock and finished goods.

TEST METHOD	DESCRIPTION	TYPICAL CHARACTERISTIC
ASTM D-2247	Humidity Chamber Test	Pass – 500 hours with less than 0.01% surface rust
ASTM B-117	Salt Spray Chamber	Pass – Less than 0.01% surface corrosion at 50 hours
ASTM D-2243	Freeze and Thaw Stability, Cycles Passed	5
ASTM D-1200	Viscosity Ford Cup #4 @ 72°F (22°C)	10-20 Seconds

*The above are average values. Minor variations which do not affect product performance are to be expected in normal manufacturing.*

### PACKAGING

260 Gallon Totes	55 Gallon Drums	5 Gallon Pails
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