



# TECHNICAL DATA SHEET

## INNERSEAL LEAK CONTROL GEAR OIL

Whitmore's Innerseal™ Leak Control Gear Oil has been designed to help control gear case leaks. The unique additives employed form small, irregularly shaped particles which agglomerate into an irregular, mesh-like structure. When exposed to the dynamic conditions associated with large gear cases, these structures facilitate a reduction in gear oil loss due to poor seals, small cracks, and loose fits.

Whitmore's Innerseal™ is designed as a maintenance tool to assist maintenance planners in scheduling time-consuming repairs at appropriate, planned shutdown periods. Use Whitmore's Innerseal™ whenever gear case leaks become an exercise in constant refilling and needed maintenance cannot be scheduled immediately.

For best results, Innerseal™ should be mixed well before filling a gear case. Use a mixer or agitate the product by inserting a pressurized air hose.

All viscosity grades of Innerseal™ meet the requirements of DIN 51517-3.

### BENEFITS:

- **CONTROLS LEAKS** - until proper maintenance can be scheduled.
- **VERSATILE** - may be used in a variety of equipment.
- **REDUCES WEAR** - protects against scoring, scuffing and gelling, while providing the leakage control.

### APPLICATIONS:

Excellent for enclosed industrial and mining gear cases including those experiencing heavy load or shock loading.

Whitmore's Innerseal™ will not stop major leaks caused by serious mechanical problems. Innerseal™ should not be used in systems where the oil is pumped through a filter.

Innerseal™ will seal up small orifices in mechanical equipment. It should be pumped using positive displacement diaphragm pumps only. Do not use piston, gear, or vane pumps.

Since the leak-stopping additive tends to settle, it is advisable to stir the product.

ASTM #		TYPICAL CHARACTERISTICS			
	<b>ISO Grade</b>	220	320	680	1000
<b>D-2983</b>	<b>Brookfield Viscosity</b> Finished Product @ 77°F, cps	2,200	3,000	5,500	19,800
<b>D-445</b>	<b>Kinematic Viscosity (Base Oil)</b> cSt @ 40°C cSt @ 100°C	210 16	297 20	740 38	1,100 51
<b>D-2161</b>	<b>Saybolt Viscosity (Base Oil)</b> SUS @ 100°F SUS @ 210°F	1,125 82	1,600 101	4,000 180	6,150 245
<b>D-97</b>	<b>Pour Point, °F (°C)</b>	10 (-12)	20 (-7)	35 (2)	35 (2)
<b>Gardner Method</b>	<b>Density, lb/gal @ 60°F (15.5°C)</b> <b>Specific Gravity, g/cc @ 50°F (15.5°C)</b>	7.71 0.926	7.80 0.936	7.82 0.939	7.84 0.941
<b>D-92</b>	<b>Flash Point, °F (°C) Cleveland Open Cup</b>	400 (204)	400 (204)	400 (204)	400 (204)
<b>D-2782</b>	<b>Timken OK Load, lb/kg</b>	50 (22.7)	65 (29.5)	65 (29.5)	65 (29.5)
<b>D-2783</b>	<b>Four Ball EP, Weld Point, kg</b>	315	400	400	400
<b>D-4172</b>	<b>Four Ball Wear, Scar Width, mm @ 40 kgf</b>	0.45	0.50	0.50	0.50
<b>D-665</b>	<b>Rust Test, Distilled Water</b>	Pass	Pass	Pass	Pass
<b>D-130</b>	<b>Copper Strip Corrosion</b>	1B	1B	1B	1B
	<b>FZG Test, Stages Passed</b>	11	12	12	12

*The above are average values. Minor variations which do not affect product performance are to be expected in normal manufacturing.*

### PACKAGING

Drums	Pails
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### THE WHITMORE MANUFACTURING COMPANY

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